

textiles and finishes

Care and Cleaning

The following guide encompasses the Compile System line.

The guide was compiled using information from our “raw” material suppliers and is relevant only to our standard offering finishes and textiles.

FABRICS

To extend the life of your upholstered panels, regularly dust the panel to prevent airborne particles from penetrating the fabric surface.

For light soiling, use a damp cloth and blot the spot with very slight pressure, taking care never to soak the fabric. Dry with a clean cloth by blotting - never rub fabric. More intense stains can be treated the same way, but with a mild detergent. Always test fabric first in an unseen area before using any cleaning method.

PANEL FRAMES

The panel frames are manufactured out of sturdy aluminum with a powder coated enamel paint finish. To clean the frames of the panels, and all hardware associated with the Evolve line, simply utilize a clean, damp cloth. For stubborn stains on the panel frames, you may consider adding a mild detergent.

GLAZED PANELS

Cleaning of the glazing in panels should only be done with a damp lint-free cloth. A mild detergent can be used if necessary. Do not use paper towels in combination with a window cleaner-this may cause scratches to the glazing.

WORKSURFACES

The worksurfaces are manufactured using primarily Nevamar Brand laminates as the exposed surface. To properly clean these areas, it is best to use a clean, damp cloth and circular motion to prevent streaks. For stubborn stains, you are able to add a mild detergent to the water. Be certain not to use an ammonia-based solution. It will react with the PVC, or wood edge trim, causing permanent damage to the contacted areas.

ACCESSORIES

The accessories sold with the Evolve product line can be simply cleaned with a clean, damp cloth. If they are really dirty, a mild, non-abrasive solution may be added. Wipe with a damp cloth after the solution, and finally, a dry cloth.

LAMINATES – THERMALLY FUSED & HIGH PRESSURE

Absolute Acajou*	ACJ
Asian Night*	ASN
Avant Cherry*	AWC
Avant Honey*	AWH
Black	BLK
Blizzard Matrix	BMX
Brushed Cobalt*	BRC
Clear Maple*	CMB
Custom Grey	CGY
Dark Espresso*	DES
Designer White	DWT
Fashionista	FAS
First Class	FCL
Noce Biondo	NBL
Noce Grigio	NGL
Noce Leggero	NEL
Noce Medio	NML
Quartered Mahogany*	QTM
Sheer Beauty	SBY
Stone Dust	SDT
Storm Grey	SOG
Walnut Heights*	WHE
Winter Cherry	WCR
White Chocolate*	WHC

Additional paint and laminates may be available. Contact Evolve Customer Care for details.

* Matching Wood Grain PVC edge available.

PVC EDGE TRIM

Absolute Acajou	AAE
Asian Night	ASE
Avant Cherry	ACE
Avant Honey	AHE
Black	BLK
Blizzard	BZD
Brushed Cobalt	BRC
Charcoal	CHR
Clear Maple	CMB
Dark Espresso*	DES
Designer White	DWE
Fashionista	FAS
First Class	FCL
Nevada	NEV
Noce Biondo	NBL
Noce Grigio	NGL
Noce Leggero	NEL
Noce Medio	NML
Quartered Mahogany	QTM
Sheer Beauty	SBY
Silver	SIL
Taupe	TPE
Tungsten	TUN
Walnut Heights	WHE
White Chocolate*	CBE
Winter Cherry	WCR

*1-7/16" HPW PVC Trim for Worksurfaces is not available in Dark Espresso (DES).

PAINT & FRAME COLORS

(for application to trim, steel components, PVC, vertical and horizontal members)	
Black	BLK
Designer White	DWT
Fog	FOG
Nevada	NEV

WOOD VENEER WORKSURFACES*

Almond Cherry	AMW
Amber Cherry	ACW
Biscotti	BTW
Cocoa Walnut	CAW
Coral	CRW
Dark Cherry	DCW
Dark Walnut	DWW
Espresso Walnut	EWV
Evening Oak	EVW
Grey on Oak	GRW
Hazelnut	HAW
Java	JAW
Latte Walnut	LTW
Mahogany on Walnut	MHW
Milestone	MTW
Natural Maple	MPW
Natural Walnut	NLW
Red Cherry	RCW
Umber Walnut	ULW
Vintage Cherry	VNW
Walnut	WLW
Warm Cherry	WCW
White Maple	WMW

All wood veneer worksurfaces are 1.38" thick.

*Note: Wood veneer options for worksurfaces are available at an upcharge and with an extended lead time. Contact Evolve Customer Care for details.



PANEL FABRICS – GRADE 1**Anchorage** - 35% Post - consumer Recycled Polyester and 65% Pre -consumer Recycled Polyester

Birch	AN40
Green Apple	AN41
Lapis	AN42
Straw	AN43
Wolf	AN44
Goose	AN45
Angora	AN46
Cumin	AN47
Asteroid	AN48
Geranium	AN49
Thistle	AN50
Graphite	AN51
Slate	AN52
Quarry Blue	AN53
Onyx	AN54
Pumpkin	AN55
Red Delicious	AN56
Sunshine	AN57
Waterfall	AN59
Vanilla	AN61
Vanilla	AN61
Cobalt	AN62
Cloud	AN64

Aurora - 100% Polyester, 80% minimum Post-Consumer Recycled Polyester

Cloud	AU20
Seal	AU21
Fog	AU22
Pewter	AU23
Granite	AU24
Oat	AU25
Coconut	AU26
Latte	AU27
Lake	AU28
Frost	AU29

Chance - 63% Virgin Polyester, 37% Post-Consumer Recycled Polyester

Mist	CN51
Dill	CN52
Island	CN53
Plaza	CN54
Tranquil	CN55
Malt	CN56
Navajo	CN57
Prairie	CN58
Cinder	CN59
Oasis	CN66

Linea - 100% Post Consumer Recycled Polyester

Queue	LN41
Cord	LN42
Twine	LN43
Thread	LN44
Contour	LN45
Silhouette	LN46
Cable	LN47
Route	LN48

Lisbon - 100% Polyester, 67% Post-Consumer Recycled Polyester

Gesso	LS11
Dusk	LS12
Grey	LS13
Ivory	LS14
Henna	LS15
Nocturnal	LS16
Moss	LS17
Navy	LS18
Buff	LS19
Spa	LS20

Loopy - 100% Recycled Polyester

Oyster	LP60
Putty	LP61
Marble	LP62
Hazelnut	LP63
Latte	LP64
Bay	LP65
Wild Rice	LP66
Harbor	LP67

Melody - 100% Recycled Polyester

Spray	ME40
Pond	ME41
Sand Bar	ME42
Silt	ME43
Pebble	ME44
Lake	ME45
Gravel	ME46
Boulder	ME47

Merge - 100% Polyester, 75% minimum Post-Consumer Recycled Polyester

Fawn	MG20
Marshmallow	MG21
Driftwood	MG22
Dove	MG23
Graphite	MG24
Slate	MG25
Eucalyptus	MG26
Fire Engine	MG27
Mediterranean	MG28
Midnight	MG29

Pinpoint - 100% Post-Consumer Recycled Polyester

Bliss	PN11
Delight	PN12
Dune	PN13
Infusion	PN14
Ebony	PN15
Fresh	PN16
Carrot	PN17
Splash	PN18
Vibe	PN19
Gala	PN20

Streak - 100% Recycled Polyester

Beach	SR81
Shade	SR86
Stretch	SR88
Sprint	SR89
Roll	SR91
Dart	SR92
Zoom	SR93
Splash	SR94
Whiz	SR95
Flash	SR96

Tek - 100% Recycled Polyester

Finesse	TX60
Grain	TX61
Essence	TX62
Warp	TX64
Mesh	TX67
Form	TX69
Spice	TX71
Glacier	TX72
Spring	TX73
Harmony	TX74
Smoke	TX75
Pebble	TX76

Terrace - 100% Post-Consumer Recycled Polyester

Lotus	TC60
Tigerlily	TC61
Shadow	TC62
Cobble	TC63
Cherry Blossom	TC64
Bluebell	TC65
Apple	TC66
Haze	TC67
Cerise	TC68
Twilight	TC69
Wintergreen	TC70
Ironwork	TC71
Flirt	TC73
Echo	TC74
Glacier	TC75

PANEL FABRICS— GRADE 2

Cyclone - 56% post-consumer recycled polyester and 44% polyester.

Stove Pipe	IM37
Stainless.....	IM40
Polished Pewter	IM41
Welded Steel	IM43
Etched Bronze.....	IM44
Fired Titanium.....	IM46
Chrome.....	IM49
Dark Annealed.....	IM50
Karat.....	IM54
Red Metal.....	IM55
Oxidized Bronze.....	IM56
Bright Ray.....	IM57
Bismuth Crystal	IM58
Gallium Blue.....	IM59

Dashing -100% Post-Consumer Recycled Polyester

Classic Silver.....	DS21
Refined Marble.....	DS22
Antique Sage.....	DS23
Polished Slate	DS24
Genteel Beige	DS25
Bespoke Tan	DS26
Dapper Grey.....	DS27

Quadrille - 52.5% Polyester / 47.5% Recycled Polyester
*Maximum panel width is 48'

Escapade.....	QU30
Shenanigan	QU31
Revelry	QU32
Spring	QU33
Regalia	QU34
Soiree.....	QU35
Zest.....	QU36
Gambol.....	QU37
Fair	QU39
Fiesta.....	QU40
Carnival	QU41
Opus	QU43
Jubilee.....	QU44
Masquerade.....	QU45
Cabarets.....	QU46

PET PANEL FABRICS

Amethyst.....	GPH
Apricot.....	APR
Black.....	BLK
Blue Smoke	BSK
Brick.....	BRI
Carnation.....	CNN
Denim	DEN
Emerald	EMD
Graphite.....	GPH
Harvest.....	HVT
Lapis	LAP
Mist	MTS
Navy	NVY
Pewter	PWT
Ruby.....	RBY
Shamrock.....	SHR
Sunflower	SFR
White.....	WHT



GRADE 1

Dobby - 96% Recycled Polyester / 4% Virgin Polyester

Snowcap.....	DB30
Bonsai.....	DB31
Cloud.....	DB32
Sand.....	DB33
Pewter.....	DB34
Sante Fe.....	DB35
Corfu.....	DB36
Medium Taupe.....	DB37
Charcoal.....	DB38
Berry.....	DB39
Royal.....	DB40
Titanium.....	DB41
Black.....	DB42

Fusion - 90% Virgin Polyester/ 10% Post-Consumer Recycled Polyester

Tangerine.....	FU71
Fresh.....	FU72
Moss.....	FU73
TomatoF.....	FU74
Aqua.....	FU75
Sandstone.....	FU76
Granite.....	FU77
Poppy.....	FU78
Cadet.....	FU79
Oasis.....	FU80
Graphite.....	FU81
Viola.....	FU82
Cobalt.....	FU83
Flax.....	FU84
Carbon.....	FU85

Illusion - 100% Virgin Polyester

Cappuccino.....	II01
Paprika.....	II02
Tropic.....	II03
Wicker.....	II04
Hemp.....	II05
Cayenne.....	II06
Maui.....	II07
Dusk.....	II08
Smoke.....	II09
Currant.....	II10
Fiji.....	II11
Ozone.....	II12
Ebony.....	II13

Jenny - 100% Polyester

Midnite.....	JN01
Ebony.....	JN02
Slate.....	JN03
Vermilion.....	JN07
Admiral.....	JN08
Charcoal.....	JN11
Silver Lining.....	JN25
Oatmeal.....	JN26
Sunflower.....	JN27
Cascade.....	JN28
Harvest.....	JN29
Mellon.....	JN30
Berry.....	JN31
Green Grass.....	JN32
Roast.....	JN33

Quilt - 100% Polyester

Black.....	QL10
Charcoal Grey.....	QL11
Navy.....	QL14
Wine.....	QL16
Silver.....	QL19
Feather.....	QL20
Dune.....	QL21
Meadow.....	QL22
Cadet.....	QL23
Geranium.....	QL24
Daisy.....	QL25
Quest.....	QL26
Punch.....	QL27
Tangerine.....	QL28
Cocoa.....	QL29

Terrace - 100% Post-Consumer Recycled Polyester

Lotus.....	TC60
Tigerlily.....	TC61
Shadow.....	TC62
Cobble.....	TC63
Cherry Blossom.....	TC64
Bluebell.....	TC65
Apple.....	TC66
Haze.....	TC67
Cerise.....	TC68
Twilight.....	TC69
Wintergreen.....	TC70
Ironwork.....	TC71
Pine Cone.....	TC72
Flirt.....	TC73
Echo.....	TC74

Trak - 100% Recycled Polyester

Taupe.....	TK40
Mustard.....	TK41
Latte.....	TK42
Cement.....	TK43
Silver.....	TK44
Copper.....	TK45
Teal.....	TK46
Apple.....	TK47
Steel.....	TK48
Merlot.....	TK49
Midnight Sky.....	TK50
Mocha.....	TK51
Carbon.....	TK52

Urban - 62% Recycled Polyester / 32% Polyester

Ocean Blue.....	UR11
Blue Bayou.....	UR12
Green Grass.....	UR13
Brown Ridge.....	UR18
White Sand.....	UR19
Granite Rock.....	UR20
Gravel Road.....	UR21
Black Coal.....	UR22

Waterfall - 60% Virgin Polyester /40% Post - Consumer Recycled Polyester

Trance.....	WA40
Tryst.....	WA41
Splash.....	WA42
Victoria.....	WA43
Imagine.....	WA44
Sky.....	WA45
Rainforest.....	WA46
Rumble.....	WA47
Prism.....	WA48
Tranquility.....	WA49
Grand.....	WA50
Rushing.....	WA51
Majestic.....	WA52
Pacific.....	WA53
Dance.....	WA54

Waterfall - 60% Virgin Polyester /40% Post - Consumer Recycled Polyester

Lime.....	WV01
Mint.....	WV02
Stone.....	WV03
Flame.....	WV04
Mykonos.....	WV05
Savannah.....	WV06
Mesa.....	WV07
Plasma.....	WV08
Cancun.....	WV09
Quartz.....	WV10
Moonrock.....	WV11
Rubine.....	WV12
Corfu.....	WV13
Bluejay.....	WV14

GRADE 2 (FABRIC)

Imprint - 100% Post-Consumer Polyester

Almond.....	IM70
Cork.....	IM71
Sand.....	IM72
Currie.....	IM73
Candy Apple.....	IM74
Ocean.....	IM75
Navy.....	IM76
Green Tea.....	IM77
Celery.....	IM78
Oregano.....	IM79
Walnut.....	IM80
Paprika.....	IM81
Graphite.....	IM82
Slate.....	IM83
Licorice.....	IM84

GRADE 2 (VINYL)

For availability of chair series in Vinyl, please contact a Global Sales Representative.

Allante FRee - 100% Vinyl Face / 100% Polyester Backing

Illusion	A01F
Bright White	A02F
White Crush	A03F
Ivory	A04F
Ice	A05F
Bleached Sand	A06F
Taupe Fawn	A07F
Warm Smoke	A08F
Autumn Rain	A09F
Cookie	A10F
Sierra Brick	A11F
Gibraltar	A12F
Chateau Grey	A13F
Golden Green	A14F
Oasis Green	A15F
Ink Black	A16F
Purple impulse	A17F
Italian Rose	A18F
Mountain Sky	A19F
Old Navy	A20F
Galaxy	A21F
Red Truffle	A22F
Chocolate Sundae	A23F
Province Blue	A24F
Eclipse	A25F

GRADE 3 (RECYCLED)

Couture - 100% Post-Consumer

Polyester	
Mocha	CE71
Sapphire	CE74
Neptune.....	CE75
Lake	CE76
Willow.....	CE77
Sassy	CE78
Persimmon.....	CE80
Carbon	CE81
Sterling.....	CE82



PANEL COM REQUEST FOR APPLICATION TEST

SEND COMPLETED FORM AND FABRIC TO:

Compile Customer Service
565 Petrolia Road, Doors 6-13
Toronto, Ontario M3J2X8
Phone: 416.739.5000
Attn: Eric Sam

Requested By: _____

Phone #: _____ Fax #: _____

Project Name _____ Dealer/Specifier _____

Dealer Contact: _____ Evolve CSR: _____

Phone #: _____ Fax #: _____

FABRIC INFORMATION

Fabric Manufacturer: _____

Color Name: _____ Color #: _____

Pattern Name: _____ Pattern #: _____

Content: _____

Weight: _____ Width: _____

Repeat Horizontal: _____ Repeat Vertical: _____

Other Comments: _____

REQUEST FOR APPLICATION TEST (THIS REQUIRES 2 YARDS OF FABRIC)

_____ Compile Panel _____ Compile Tackboard

Total Number of yards for testing: _____

Please Note:
Compile is not responsible for the duty and brokerage fees for C.O.M. Fabric to clear customs. These charges will be billed to the dealer on a separate invoice.

PANEL FABRIC SPECIFICATION SHEET

SEND COMPLETED FORM TO:		
Compile Customer Service 565 Petrolia Road, Doors 6-13 Toronto, Ontario M3J2X8 Phone: 416.739.5000 Attn: Eric Sam		
SUPPLIER PATTERN WIDTH CONTENT	REMARKS: 	
LIGHT FASTNESS FLAMMABILITY TUNNER TEST	REMARKS: 	
CUT PRICE 1 - 3 ROLLS 4 ROLLS	REMARKS: 	
DIRECTIONAL PANELS CORNERS RACEWAY COVER RACEWAY CORNERS STRETCH	REMARKS: 	EASY HARD X-HARD
APPROVED <input type="checkbox"/> NOT APPROVED <input type="checkbox"/> CONDITIONAL APPROVAL <input type="checkbox"/>		
REMARKS: 		
* This fabric is approved for upholster-ability only. The approval does not account for the durability of the fabric at the time of, and after installation of the product		
APPROVAL SIGNATURE: DATE:		



C.O.M AUTHORIZATION FORM FOR COMPILE PEDESTAL CUSHIONS

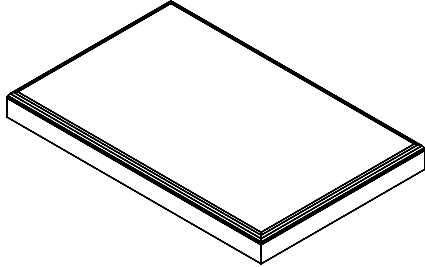
CUSTOMER INFORMATION

To be completed by the dealer/design firm. Use one form per textile. Incomplete information may delay or prevent approval.

A+D/Dealer/Company Name:		Contact:	Date:
Billing Address:		Phone:	
City:	State:	Zip:	Fax:
End-User/Project Name:		End-User/Project Registered? YES NO If YES, The Evolve Quote#:	

TEXTILE APPLICATION INFORMATION		
MODEL NUMBER	QUANTITY	SPECIAL INSTRUCTIONS

Textile Name (Series/Style #):			
Textile Color Name and Description:			
Country of Origin:			
Mill or Manufacturer's Name:			
Textile Content (% Cotton, % Poly, % Wool, etc.):			
Textile Width:	Pattern Repeat:	VERTICAL HORIZONTAL	Rail Roaded? YES NO

TEXTILE DIRECTION	NEW TEXTILE	PREVIOUSLY APPROVED TEXTILE
 <p style="margin-top: 20px;">STAPLE FABRIC TO THIS FORM IN THE DIRECTION IN WHICH THE FABRIC IS TO BE UPHOLSTERED WITH THE LEFT SIDE OF THIS PAGE BEING THE SAME LEFT AS THE CUSHION.</p>	NEW TEXTILE Attached textile sample (Minimum 5"x 5" Max 12"x 12") In correct DIRECTION and SIDE.	PREVIOUSLY APPROVED TEXTILE Fax completed form to: 856.596.5684
	MAIL FORM AND TEXTILE SAMPLE ONLY TO: GLOBAL - COM Department 17 West Stow Road Marlton, NJ 08053 856.596.3390	
	Please contact your local EVOLVE CustomerCare representative for status of all COM requests. When textile is approved and an authorization number issued, a set of shipping instructions will be faxed or e-mailed to you.	
	Approved textiles are to be shipped to the address that will be included with instructions. Do not ship textiles to the address on this form. Dealer is responsible for the shipping expenses. Brokerage fees will be paid for by Global. However, duties imposed by North American Governments related to textile materials, content and Country of Origin, additional fees may apply and will be billed separately.	
Please Note: C.O.M Textiles may not be shipped without shipping documents. GLOBAL is not responsible for any material shipped without the authorization number.		
Please be advised that Global has phased out the use of textiles that contain certain Phthalates, including but not limited to: DEHP (di (2-ethylhexyl) phthalate), DBP (di-n-butyl phthalate), BBP (butyl benzyl phthalate) and DINP (di-isononyl phthalate) (collectively the "Listed Chemiclas"). The Listed Chemicals are used in certain types of vinyls. Global cannot accept orders for textiles that contain the Listed Chemicals, if such orders are to be shipped to the U.S.A. or are intended for customer in the U.S.A. If you are not sure if the C.O.M you have selected contains the Listed Chemicals, please contact the manufacturer or supplier of the fabric to verify.		

EVOLVE AUTHORIZATION FORM (TO BE COMPLETED BY CUSTOMERCARE REP.)		
CAN#:	TEXTILE YARDAGE (REQUIRED FOR THE ORDER):	GU CODE:
SIGNATURE: _____	PRINT NAME: _____	DATE: _____

TOP

**STAPLE
MINIMUM 6" X 6"
FABRIC SAMPLE HERE
IN THE DIRECTION IT IS TO BE
APPLIED TO THE PRODUCT**

BOTTOM

